



# KB659.26

## Assembly recommendations

<p><b>Citroën:</b> Jumper (I, II, III), Relay (II, III)  <b>Fiat:</b> Ducato (I, II)  <b>Peugeot:</b> Boxer (I, II, III)</p>	<p><b>OE Reference:</b>          1610531680          5031-78          9405031789</p>
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### COMMON PROBLEMS:

PREMATURE FAILURE OF THE STOP

#### Probable cause:

**Improper installation of the kit.**

Failure is linked to some kind of pollution being introduced; it is important to change all the parts and especially to follow the reassembly instructions correctly. This failure is a result of an inverse assembly of the two stops and two joints (see assembly process).

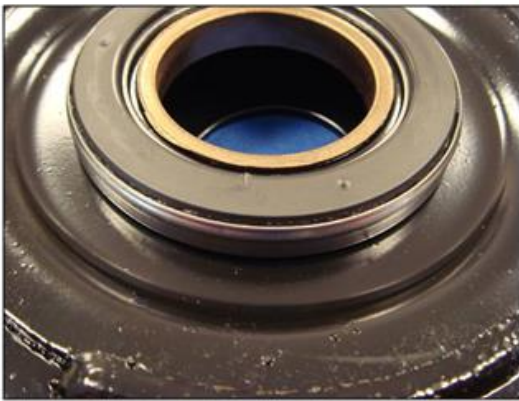
#### Advice:

- Observe the direction of the stop: dark side of the stop to the filter block side.
- Observe the direction of the seal: sealing lip on the filter block side.
- Careful not to deform the joints during assembly and do not overly lubricate the two sets.

## KIT FITTING INSTRUCTIONS



**Observe the direction of the stop: metallic side not visible**

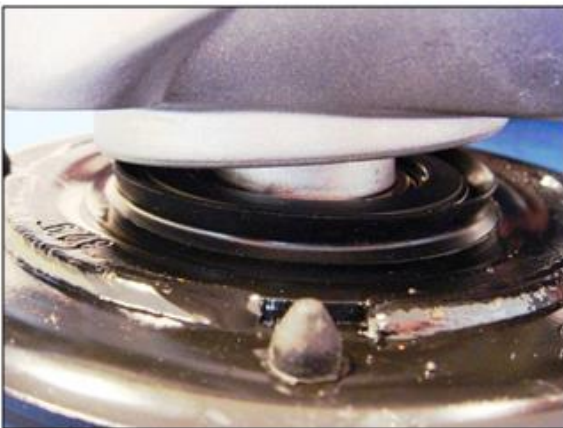


Correct assembly of the stop



Mounting the seal on the stop

**Observe the direction of the seal: sealing lip on the filter block side**

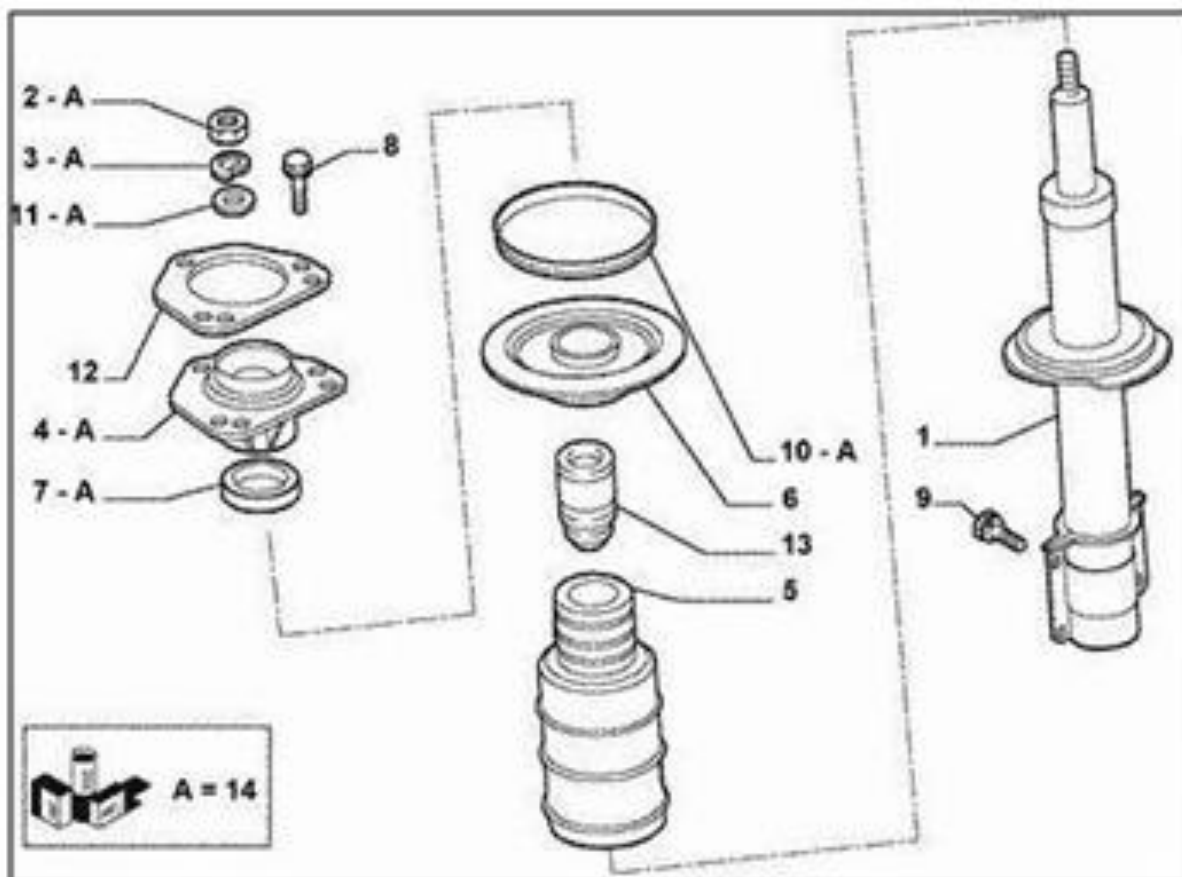


Fitting the filter block in the holder



Appearance of the final assembly





Assembly layout of the parts

## Recommendations



Follow the manufacturers' assembly procedures as well as the tightening torques indicated by the manufacturer. Consult vehicle applications in our online catalogue: [eshop](#)



Use this QR Code to find our online catalogue

**ALWAYS FOLLOW THE VEHICLE MANUFACTURER'S RECOMMENDATIONS!**

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